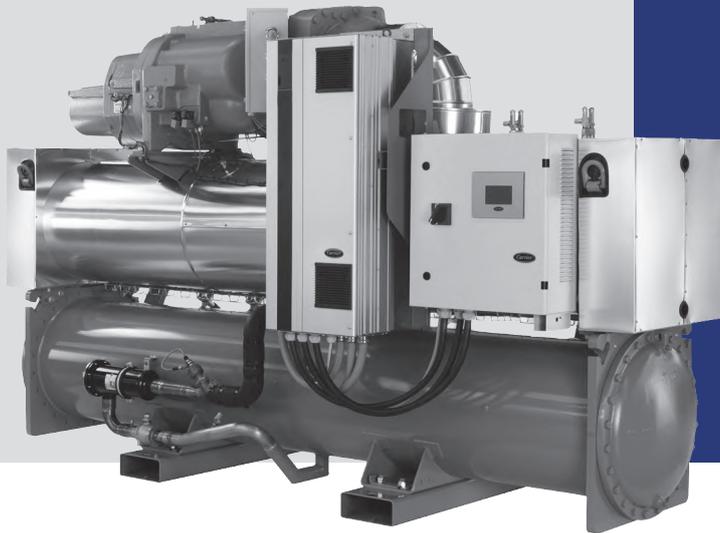




United Technologies

PRODUCT SELECTION DATA



- High efficiency, especially at part load
- Reliability
- Adaptability
- Low inrush current, high cos(phi)

Water-cooled variable-speed screw chillers
Water-sourced variable-speed screw heat pumps

30XW-V/30XWHV



CARRIER participates in the ECP programme for LCP/HP
Check ongoing validity of certificate :
www.eurovent-certification.com
www.certiflash.com



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30XW-V/30XWHV

Nominal cooling capacity 587-1741 kW

Nominal heating capacity 648-1932 kW

Introduction

The 30XW-V/30XWHV water-sourced units are the premium solution for commercial and industrial applications where installers, consultants and building owners require maximum quality and optimal performances, especially at part load.

The 30XW-V/30XWHV units are designed to meet current and future requirements in terms of energy efficiency, versatility and compactness. They feature exclusive inverter-driven screw compressors - an evolution of the proven traditional Carrier twin-rotor screw compressor design. Other features include:

- the new Touch Pilot control
- mechanically cleanable flooded heat exchangers
- refrigerant R-134a

The 30XW-V/30XWHV range is split into two versions:

- 30XW-V for air conditioning applications
- 30XWHV for heating applications

As standard, the unit can provide an evaporator leaving water temperature down to 3.3°C, and when operating as a heat pump, it can deliver up to 50°C on the condenser side.

Customer Benefits

Low energy consumption

- The 30XW-V/30XWHV was designed for high performance both at full load and at part load. Exceptional ESEER values set new benchmarks for low energy consumption.
 - Eurovent energy class A
 - Eurovent certified values per EN14511-3:2013: EER up to 5.5 and ESEER up to 8.0
 - EER up to 5.8 kW/kW and ESEER up to 9.5 kW/kW (gross adjusted performances, not taking into account the water pump and heat exchanger pressure drops, given as a reference for comparison).
- High energy efficiency
 - Inverter-driven twin-rotor screw compressors allow precise capacity matching of building load changes and significantly reduce unit power input, especially at part-load.
 - Flooded multi-pipe heat exchangers for increased heat exchange efficiency.
 - Electronic expansion device permits operation at a lower condensing pressure and improved utilisation of the evaporator heat exchange surface.
- Optimised electrical performance
 - All 30XW-V/30XWHV units comply with class 3 of standard EN61800-3. Category C3 refers to industrial environments. With option 282 category C2 compliance is possible.
 - Inverter-driven motors ensure negligible start-up current (value is lower than the maximum unit current draw)

High reliability

- The 30XW-V and 30XWHV ranges offer increased global performance as well as Carrier's acclaimed product quality and reliability. Major components are selected and tested to minimize failures possibility, as well as many design choices have been taken in this perspective.
- Inverter-driven screw compressors
 - Industrial-type screw compressors with oversized bearings and motor cooled by suction gas.
 - The inverter is optimised for each compressor motor to ensure reliable operation and easy maintenance.
 - All compressor components are easily accessible on site minimising down-time.
- Refrigerant circuits
 - Two independent refrigerant circuits (from 1000 kW upwards); the second one automatically takes over, if the first one develops a fault, maintaining partial cooling under all circumstances.
- Evaporator
 - Electronic paddle-free flow switch. Auto-setting according to cooler size and fluid type.
- Auto-adaptive control
 - Control algorithm prevents excessive compressor cycling
 - Automatic compressor unloading in case of abnormally high condensing pressure or discharge temperature.
- Exceptional endurance tests
 - Partnerships with specialised laboratories and use of limit simulation tools (finite element calculation) for the design of critical components.
 - Transport simulation test in the laboratory on a vibrating table and then on an endurance circuit (based on a military standard).

Easy and fast installation

- Compact design
 - The 30XW-V/30XWHV units are designed to offer compact dimensions for easy installation.
 - With a width of approximately 1.25 m up to 1000 kW the units can pass through standard door openings and only require minimum floor space in the plant room.
- Simplified electrical connections
 - Main disconnect switch with high trip capacity
 - Transformer supply to the integrated control circuit (400/24 V)
- Simplified water connections
 - Victaulic connections on the evaporator and condenser
 - Practical reference marks for entering and leaving water connections
 - Possibility to reverse the heat exchanger water inlet and outlet at the factory
 - Possibility to modify the number of heat exchanger passes
- Fast commissioning
 - Systematic factory operation test before shipment
 - Quick-test function for step-by-step verification of the instruments, expansion devices and compressors.

Minimised operating sound levels

- The inverter technology used for the compressor motors minimises noise levels at part load operation. In two-compressor units at 25% of the maximum load the unit sound power level is reduced by 10 dB(A).
- Standard unit features include:
 - Silencers on the compressor discharge line.
 - Sound insulation on the components that are most subjected to radiated noise.
- Option 257 further reduces the global unit sound level.

Environmental care

- R-134a refrigerant
 - HFC-refrigerant with zero ozone depletion potential
- Leak-tight refrigerant circuit
 - Reduction of leaks as no capillary tubes and flare connections are used
 - Verification of pressure transducers and temperature sensors without transferring refrigerant charge
 - Discharge line shut-off valve and liquid line service valve for simplified maintenance.

Designed to support green building design

- A green building is a building that is environmentally sustainable and has been designed, constructed and is operated to minimise the total impact on the environment. The underlying principles of this approach: The resulting building will be economical to operate, offer increased comfort and create a healthier environment for the people who live and work there, increasing productivity.
- The air conditioning system can use between 30 and 40% of the annual building energy consumption. Selection of the right air conditioning system is one of the main aspects to consider when designing a green building. For buildings with a variable load throughout the year 30XW-V/30XWHV units offers a solution to this important challenge.
- A number of green building certification programs exist in the market and offer third-party assessment of green building measures for a wide variety of building types.
- The following example looks at how Carrier's new 30XW-V/30XWHV range helps customers involved in LEED® building certification.

30XW-V/30XWHV and LEED® certification

The LEED® (Leadership in Energy and Environmental Design) green building certification programme is a pre-eminent programme to rate the design, construction and operation of green buildings with points assigned in seven credit categories:

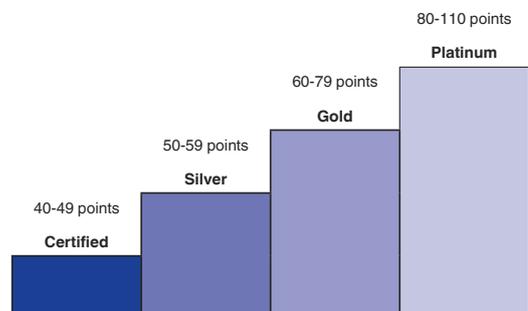
- Sustainable Sites (SS)
- Water Efficiency (WE)
- Energy & Atmosphere (EA)
- Materials & Resources (MR)
- Indoor Environmental Quality (IEQ)
- Innovation in Design (ID)
- Regional Priority (RP).

There are a number of different LEED® products.

While the strategies and categories assessed remain same, the point distribution varies to address different building types and application needs, for example according to New Construction, Schools, Core & Shell, Retail and Healthcare.

All programmes now use the same point scale:

110 Possible LEED® points

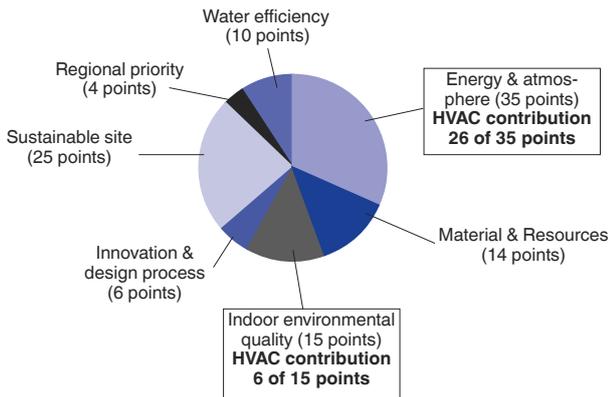


The majority of credits in LEED® rating systems are performance-based and achieving them is dependent on the impacts of each component or sub-system to the overall building.

While the LEED® green building certification programs do not certify products or services, the selection of the right products, systems or service programs is critical to obtain LEED® certification for a registered project, because the right products or service programmes can help meet the goals of green construction and ongoing operation and maintenance.

The choice of heating, ventilating and air conditioning (HVAC) products in particular can have a significant impact on LEED® certification, as the HVAC system directly impacts two categories that together influence 40% of the available points.

Overview of LEED® for new construction and major renovations



The new 30XW-V/30XWHV units from Carrier can assist building owners to earn LEED® points in particular in the Energy & Atmosphere (EA) credit category and help address the following prerequisites and credit requirements:

- **EA prerequisite 2: Minimum energy Performance**
The 30XW-V/30XWHV exceeds the energy efficiency requirements of ASHRAE 90,1-2007; therefore it complies with the prerequisite standard.
- **EA prerequisite 3: Fundamental Refrigerant Management**
The 30XW-V/30XWHV does not use chlorofluorocarbon (CFC) refrigerants thus satisfying the prerequisite statement.
- **EA credit 1: Optimise energy performance (1 to 19 points)**
Points for this credit are assigned depending on the energy cost reduction virtually achievable by the new building, compared to ASHRAE 90,1-2007 reference. The 30XW-V/30XWHV, which is designed for high performance especially during part load operation, contributes reducing the energy consumption of the building and therefore helps gaining points within this credit. In addition, the Carrier HAP (Hourly Analyses Program) can be used as an energy analyses program complying with the modeling requirements for this credit and produce reports that are easily transferable to LEED® templates.
- **EA credit 4: Enhanced refrigerant management (2 points)**
With this credit, LEED® awards systems that minimise the Ozone Depletion Potential (ODP) and Global Warming Potential (GWP) of the system. The 30XW-V/30XWHV uses a reduced R134a charge and therefore contributes toward satisfying this credit under LEED®.

NOTE: This section describes the prerequisites and credit requirements in LEED® for New Construction and is directly related to the 30XW-V/30XWHV. Other prerequisites and credit requirements are not directly and purely related to the air-conditioning unit itself, but more to the control of the complete HVAC system.

i-Vu®, Carrier’s open control system, has features that can be valuable for:

- EA prerequisite 1: Fundamental commissioning of energy management system
- EA credit 3: Enhanced commissioning (2 points)
- EA credit 5: Measurements and verification (3 points).

NOTE: Products are not reviewed or certified under LEED®. LEED® credit requirements cover the performance of materials in aggregate, not the performance of individual products or brands. For more information on LEED®, visit www.usgbc.org.

Technical insights

Touch Pilot control



- New innovative smart control features:
 - An intuitive and user-friendly, coloured, 7" interface
 - Direct access to the unit's technical drawings and the main service documents
 - Screen-shots with concise and clear information in local languages
 - Complete menu, customised for different users (end user, service personnel and Carrier-factory technicians)
 - Safe operation and unit setting: password protection ensures that unauthorised people cannot modify any advanced parameters
 - Simple and "smart" intelligence uses data collection from the constant monitoring of all machine parameters to optimise unit operation.
- Energy management
 - Internal time schedule clock: controls chiller on/off times and operation at a second set-point
 - Set-point reset based on the return water temperature
 - The DCT (Data Collection Tool) records the alarms history to simplify and facilitate service operations.

Remote management (standard)

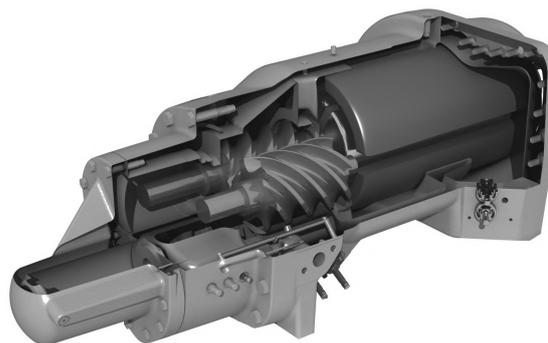
- Units with Touch Pilot control can be easily accessed from the internet, using a PC with an Ethernet connection. This makes remote control quick and easy and offers significant advantages for service operations.
- Aquaforce with Greenspeed® Intelligence is equipped with an RS485 serial port that offers multiple remote control, monitoring and diagnostic possibilities. When networked with other Carrier equipment through the CCN (Carrier Comfort Network - proprietary protocol), all components form a HVAC system fully-integrated and balanced through one of the Carrier's network system products, like the Chiller System Manager or the Plant System Manager (optional).
- The 30XW-V/30XWHV also communicates with other building management systems via optional communication gateways.
- The following commands/visualisations are possible from remote connection:
 - Condenser pumps control: a digital input allows verification of condenser water flow (the flow switch must be supplied by the installer)
 - Start/Stop of the machine
 - Dual set-point management: Through a dedicated contact is possible to activate a second set-point (example, unoccupied mode)
 - Demand limit setting: To limit the maximum chiller capacity to a predefined value
 - Water pump control: These outputs control the contactors of one/two evaporator water pumps.
 - Operation visualisation: Indication if the unit is operating or if it is in stand-by (no cooling load)
 - Alarm visualisation.

Remote management (EMM option)

The Energy Management Module offers extended remote control possibilities:

- Room temperature: permits set-point reset based on the building indoor air temperature (with Carrier thermostat)
- Set point reset: ensures reset of the cooling set-point based on a 4-20 mA or 0-10 V signal
- Demand limit: permits limitation of the maximum chiller power or current based on a 0-10 V signal
- Demand limit 1 and 2: closing of these contacts limits the maximum chiller power or current to two predefined values
- User safety: this contact can be used for any customer safety loop; opening the contact generates a specific alarm
- Ice storage end: when ice storage has finished, this input permits return to the second set-point (unoccupied mode)
- Time schedule override: closing of this contact cancels the time schedule effects
- Out of service: this signal indicates that the chiller is completely out of service
- Chiller capacity: this analogue output (0-10 V) gives an immediate indication of the chiller capacity
- Alert indication: this volt-free contact indicates the necessity to carry out a maintenance operation or the presence of a minor fault.
- Compressors running status : set of outputs (as many as the compressors number) indicating which compressors are running.

New inverter-driven Thunderbolt screw compressor



- The new generation of Carrier inverter-driven screw compressors benefits from Carrier's long experience in the development of twin-rotor screw compressors. The design of the Thunderbolt compressors is based on the successful 06T screw compressor, core of the well-known Aquaforce series.
- Advanced control algorithms combine inverter frequency output with motor input logic to minimise mechanical part stress, resulting in best compression performance and high chiller reliability. The compressor is equipped with bearings with oversized rollers, oil pressure lubricated for reliable and durable operation, even at maximum load.
- Screw compressors use positive displacement principle to compress gases at higher pressure. As a result, in case of exceptional high temperature condenser side (due for example to water-pipes fouling or operation in harsh climate with an external dry-cooler) the compressor does not switch off, but continues operation at reduced capacity (unloaded mode).
- The silencer in the discharge line considerably reduces discharge gas pulsations for much quieter operation.
- The condenser includes an oil separator that minimises the amount of oil in circulation in the refrigerant circuit and re-directs it to the compressor function.

Options

Options	No.	Description	Advantages	Use for 30XW-V range
Light-brine solution, down to -3°C	8	Implementation of new algorithms of control to allow chilled brine solution production down to -3°C when ethylene glycol is used (0°C with propylene glycol)	Matches with most application requirements for ground-sourced heat pumps and fits with many industrial processes requirements	580-1710 (see dedicated paragraph)
Master/slave operation	58	Unit equipped with supplementary water outlet temperature sensor kit to be field-installed allowing master/slave operation of two units connected in parallel	Optimised operation of two chillers connected in parallel with operating time equalisation	580-1710
Single power connection point	81	Unit power connection via one main supply connection	Quick and easy installation	1150-1710
Evap. pump power/control circuit	84	Unit equipped with an electrical power and control circuit for one pump evaporator side	Quick and easy installation: the control of fixed speed pumps is embedded in the unit control	580-1710
Evaporator dual pumps electrical power / control circuit	84D	Unit equipped with an electrical power and control circuit for two pumps evaporator side	Quick and easy installation: the control of fixed speed pumps is embedded in the unit control	580-1710
Cond. pump power/control circuit	84R	Unit equipped with an electrical power and control circuit for one pump condenser side	Quick and easy installation: the control of fixed speed pumps is embedded in the unit control	580-1710
Cond. dual pumps power/control circuit	84T	Unit equipped with an electrical power and control circuit for two pumps condenser side	Quick and easy installation: the control of fixed speed pumps is embedded in the unit control	580-1710
Condenser insulation	86	Thermal condenser insulation	Minimizes thermal dispersions condenser side (key option for heat pump or heat recovery applications) and allows compliancy with special installation criteria (hot parts insulated)	580-1710
Service valve set	92	Liquid line valve (evaporator inlet) and compressor suction line valve	Allow isolation of various refrigerant circuit components for simplified service and maintenance	580-1710
Evaporator with one pass less	100C	Evaporator with one pass on the water side. Evaporator inlet and outlet on opposite sides.	Easy to install, depending on site. Reduced pressure drops	580-1710
Condenser with one pass less	102C	Condenser with one pass on the water side. Condenser inlet and outlet on opposite sides.	Easy to install, depending on site. Reduced pressure drops	580-1710
21 bar evaporator	104	Reinforced evaporator for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column evaporator side (typically high buildings)	580-1710
21 bar condenser	104A	Reinforced condenser for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column condenser side (typically high buildings)	580-1710
Reversed evaporator water connections	107	Evaporator with reversed water inlet/outlet	Easy installation on sites with specific requirements	580-1710
Reversed condenser water connections	107A	Condenser with reversed water inlet/outlet	Easy installation on sites with specific requirements	580-1710
JBus gateway	148B	Two-directional communication board complying with JBus protocol	Connects the unit by communication bus to a building management system	580-1710
LON gateway	148D	Two-directional communication board complying with LON protocol	Connects the unit by communication bus to a building management system	580-1710
Bacnet over IP gateway	149	Two-directional high-speed communication using BACnet protocol over Ethernet network (IP)	Easy and high-speed connection by ethernet line to a building management system. Allows access to multiple unit parameters	580-1710
Condensing temperature limitation	150B	Limitation of the maximum condenser leaving water temperature to 45°C	Reduced maximum power input and current absorption: power cables and protection elements can therefore be downsized	580-1710
Control for low condensing temperature systems	152	Output signal (0-10 V) to control the condenser water inlet valve	Simple installation: for applications with cold water at condenser inlet (ex. ground-source, groundwater-source, superficial water-source applications) the signal permits to control a 2 or 3-way valve to maintain condenser water temperature (and so condensing pressure) at acceptable values	580-1710
Energy Management Module EMM	156	Control board with additional inputs/outputs. See Energy Management Module option chapter	Extended remote control capabilities (Set-point reset, ice storage end, demand limits, boiler on/off command...)	580-1710
Leak detection	159	0-10 V signal to report any refrigerant leakage in the unit directly on the controller (the leak detector itself must be supplied by the customer)	Immediate customer notification of refrigerant losses to the atmosphere, allowing timely corrective actions	580-1710
Compliance with Swiss regulations	197	Additional tests on the water heat exchangers: supply (additional of PED documents) supplementary certificates and test certifications	Conformance with Swiss regulations	580-1710
Low noise level	257	Evaporator sound insulation	3 dB(A) quieter than standard unit	580-1710
Welded evaporator water connection kit	266	Victaulic piping connections with welded joints	Easy installation	580-1710
Welded condenser water connection kit	267	Victaulic piping connections with welded joints	Easy installation	580-1710
Flanged evaporator water connection kit	268	Victaulic piping connections with flanged joints	Easy installation	580-1710
Flanged condenser water connection kit	269	Victaulic piping connections with flanged joints	Easy installation	580-1710
Thermal compressor insulation	271	The compressor is covered with a thermal insulation layer	Prevents air humidity to condensate on the compressor surface	580-1710
EMC classification C2, as per EN 61800-3	282	Additional RFI filters on the unit power line	Reduces electromagnetic interferences. Increase the variable frequency drive (VFD) immunity level according to first environment (so called, residential environment) requirements and allow its compliancy with emissions level required in category C2	580-1710
Fast Capacity Recovery	QM295	New software algorithms to allow quick restart and fast loading while preserving unit-reliability	Full capacity recovery in less than 5 minutes after power failure. Matches requirements of typical critical missions applications	580-1710
Carrier Connect link (BSS regions only)	298	3G router board NOTE 1: Require option 149 NOTE 2: When more than one machine is installed on site, only one of them shall be equipped with option 298 while all of them must be equipped with option 149 NOTE 3: If a CARRIER-PSM is on site, option 298 shall be integrated in the PSM while option 149 is still mandatory for each single unit.	Enabler for Carrier Connect service offer	580-1710

Physical data, 30XW-V units

30XW-V		580	630	810	880	1150	1280	1470	1570	1710
Air conditioning application as per EN14511-3:2013† - standard unit										
Condition 1										
Nominal cooling capacity	kW	587	652	812	858	1140	1305	1461	1604	1741
ESEER	kW/kW	7.80	7.60	8.04	7.76	7.79	7.59	7.30	7.15	6.85
EER	kW/kW	5.44	5.31	5.25	5.07	5.45	5.50	5.38	5.05	4.94
Eurovent class cooling	-	A	A	A	A	A	A	A	-	-
Air conditioning application†† - standard unit										
Condition 1										
Nominal cooling capacity	kW	588	655	814	861	1144	1311	1469	1614	1754
ESEER	kW/kW	9.03	9.04	9.52	9.25	9.08	9.17	9.08	9.16	9.01
EER	kW/kW	5.67	5.56	5.46	5.29	5.68	5.80	5.74	5.41	5.34
Cooling floor application as per EN14511-3:2013† - standard unit										
Condition 2										
Cooling capacity	kW	791	846	1023	970	1528	1688	1703	2093	2273
EER	kW/kW	6.96	6.50	6.22	5.63	6.86	6.64	5.99	6.00	6.00
Eurovent class cooling	-	A	A	A	A	A	A	A	-	-
Cooling floor application†† - standard unit										
Condition 2										
Cooling capacity	kW	794	850	1026	973	1537	1700	1715	2113	2297
EER	kW/kW	7.50	7.03	6.62	5.93	7.42	7.29	6.53	6.76	6.88
Sound levels, standard units										
Sound power level*	dB(A)	105	105	105	105	106	106	106	106	106
Sound pressure level at 1 m**	dB(A)	87	87	87	87	87	87	87	87	87
Sound levels - standard unit + option 257***										
Sound power level*	dB(A)	102	102	102	102	103	103	103	103	103
Sound pressure level at 1 m**	dB(A)	84	84	84	84	84	84	84	84	84
Dimensions - standard unit										
Length	mm	3059	3059	3290	3290	4730	4730	4730	4730	4730
Width	mm	1087	1087	1237	1237	1164	1164	1255	1255	1255
Height	mm	1743	1743	1950	1950	1997	1997	2051	2051	2051
Operating weight****	kg	3152	3190	4157	4161	7322	7398	7574	7770	7808
Compressors	Semi-hermetic 06T screw compressor, 60 r/s									
Circuit A		1	1	1	1	1	1	1	1	1
Circuit B		-	-	-	-	1	1	1	1	1
Refrigerant - standard unit****	R-134a									
Circuit A	kg	130	130	180	175	120	120	115	115	110
Circuit B	kg	-	-	-	-	120	120	120	115	110
Global Warming Potential (GWP)	Tonnes of equivalent CO ₂ of greatest circuit									
	tonnes	186	186	257	250	172	172	172	164	157
Capacity control	Touch Pilot, inverter-driven compressor, electronic expansion valve (EXV)									
Minimum capacity	%	20	20	20	20	10	10	10	10	10
Evaporator	Multi-tube type flooded									
Water volume	l	106	106	154	154	297	297	297	297	297
Water connections (Victaulic)	inch	6	6	8	8	8	8	8	8	8
Drain and vent connections (NPT)	inch	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000
Condenser	Multi-tube type flooded									
Net water volume	l	112	112	165	165	340	340	340	340	340
Water connections (Victaulic)	inch	6	6	8	8	8	8	8	8	8
Drain and purge (NPT)	inch	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000
Chassis paint colour	Colour code: RAL7035									

† Eurovent-certified performances in accordance with standard EN14511-3:2013.

†† Gross performances, not in accordance with EN14511-3:2013. These performances do not take into account the correction for the proportional heating capacity and power input generated by the water pump to overcome the internal pressure drop in the heat exchanger.

Condition 1: Cooling mode conditions, evaporator water entering/leaving temperature 12°C/7°C, condenser water entering/leaving temperature 30°C/35°C, evaporator fouling factor 0 m².K/W.

Condition 2: Conditions in cooling mode: evaporator water entering/leaving temperature 23°C/18°C, condenser water entering/leaving temperature 30°C/35°C, evaporator/condenser fouling factor 0 m².K/W.

* In dB ref=10⁻¹² W, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent.

** In dB ref 20µPa, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).

*** Option 257 = Low noise level.

**** Weight shown is guideline only. Please refer to the unit nameplate.



Eurovent certified values

Physical data, 30XWHV units

30XWHV		580	630	810	880	1150	1280	1470	1570	1710
Heating application as per EN14511-3:2013† - standard unit										
Condition 1										
Heating capacity	kW	649	719	890	974	1261	1428	1594	1761	1932
COP	kW/kW	5	5	5	4	5	5	5	4	4
Eurovent class heating	-	A	A	A	B	A	A	-	-	-
Heating application application †† - standard unit										
Condition 1										
Heating capacity	kW	646	716	887	970	1257	1423	1587	1753	1922
COP	kW/kW	4.84	4.75	4.75	4.63	4.87	4.93	4.92	4.70	4.56
Heating application as per EN14511-3:2013† - standard unit										
Condition 2										
Heating capacity	kW	687	767	956	1021	1335	1524	1712	1898	2067
COP	kW/kW	6.15	5.98	5.96	5.81	6.05	6.00	5.82	5.49	5.34
Eurovent class heating	-	A	A	A	A	A	A	-	-	-
Heating application application †† - standard unit										
Condition 2										
Heating capacity	kW	685	763	953	1017	1331	1519	1705	1889	2055
COP	kW/kW	6.59	6.49	6.39	6.25	6.61	6.72	6.66	6.33	6.27
Sound levels - standard units										
Sound power level*	dB(A)	105	105	105	105	106	106	106	106	106
Sound pressure level at 1 m**	dB(A)	87	87	87	87	87	87	87	87	87
Sound levels - standard unit + option 257***										
Sound power level*	dB(A)	102	102	102	102	103	103	103	103	103
Sound pressure level at 1 m**	dB(A)	84	84	84	84	84	84	84	84	84
Dimensions - standard unit										
Length	mm	3059	3059	3290	3290	4730	4730	4730	4730	4730
Width	mm	1087	1087	1237	1237	1164	1164	1255	1255	1255
Height	mm	1743	1743	1950	1950	1997	1997	2051	2051	2051
Operating weight****	kg	3152	3190	4157	4161	7322	7398	7574	7770	7808
Compressors										
Semi-hermetic 06T screw compressor, 60 r/s										
Circuit A	-	1	1	1	1	1	1	1	1	1
Circuit B	-	-	-	-	-	1	1	1	1	1
Refrigerant - standard unit****										
R-134a										
Circuit A	kg	130	130	180	175	120	120	115	115	110
Circuit B	kg	-	-	-	-	120	120	120	115	110
Global Warming Potential (GWP)										
Tonnes of equivalent CO ₂ of greatest circuit	tonnes	186	186	257	250	172	172	172	164	157
Capacity control										
Touch Pilot, inverter-driven compressor, electronic expansion valve (EXV)										
Minimum capacity	%	20	20	20	20	10	10	10	10	10
Evaporator										
Multi-tube type flooded										
Water volume	l	106	106	154	154	297	297	297	297	297
Water connections (Victaulic)	inch	6	6	8	8	8	8	8	8	8
Drain and vent connections (NPT)	inch	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000
Condenser										
Multi-tube type flooded										
Net water volume	l	112	112	165	165	340	340	340	340	340
Water connections (Victaulic)	inch	6	6	8	8	8	8	8	8	8
Drain and vent connections (NPT)	inch	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000
Chassis paint colour										
Colour code: RAL7035										

† Eurovent-certified performances in accordance with standard EN14511-3:2013.

†† Gross performances, not in accordance with EN14511-3:2013. These performances do not take into account the correction for the proportionnal heating capacity and power input generated by the water pump to overcome the internal pressure drop in the heat exchanger.

Condition 1: Cooling mode conditions, evaporator water entering/leaving temperature 12°C/7°C, condenser water entering/leaving temperature 30°C/35°C, evaporator fouling factor 0 m².K/W. Condition 2: Conditions in cooling mode: evaporator water entering/leaving temperature 23°C/18°C, condenser water entering/leaving temperature 30°C/35°C, evaporator/condenser fouling factor 0 m².K/W.

* In dB ref=10⁻¹² W, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent.

** In dB ref 20µPa, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).

*** Option 257 = Low noise level.

**** Weight shown is guideline only. Please refer to the unit nameplate.



Eurovent certified values

Electrical data

30XW-V/30XWHV		580	630	810	880	1150	1280	1470	1570	1710
Power circuit										
Nominal power supply	V-ph-Hz	400-3-50								
Voltage range	V	360-440								
Control circuit		24 V via the built-in transformer								
Start-up current*	A	Lower than the operating current								
Maximum power factor**		0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93	0.91-0.93
Cosine phi		>0.98	>0.98	>0.98	>0.98	>0.98	>0.98	>0.98	>0.98	>0.98
Total harmonic distortion†	%	35-45	35-45	35-45	35-45	35-45	35-45	35-45	35-45	35-45
Maximum power input***										
Circuit A	kW	155	193	222	246	155	193	222	222	246
Circuit B	kW	-	-	-	-	155	193	193	222	246
With option 81	kW	-	-	-	-	310	386	415	444	492
Eurovent current draw****										
Circuit A	A	175	200	240	265	175	200	240	240	265
Circuit B	A	-	-	-	-	175	200	200	240	265
With option 81	A	-	-	-	-	350	400	440	480	530
Maximum current draw (Un)***										
Circuit A	A	245	300	346	383	245	300	346	346	383
Circuit B	A	-	-	-	-	245	300	300	346	383
With option 81	A	-	-	-	-	490	600	646	692	766
Maximum current draw (Un -10%)***										
Circuit A	A	270	330	380	421	270	330	380	380	421
Circuit B	A	-	-	-	-	270	330	330	380	421
With option 81	A	-	-	-	-	540	660	710	760	842
Maximum power input with option 150B***										
Circuit A	kW	141	173	199	221	141	173	199	199	221
Circuit B	kW	-	-	-	-	141	173	173	199	221
With option 81	kW	-	-	-	-	282	346	372	398	442
Maximum current draw (Un) with option 150B***										
Circuit A	A	222	272	314	348	222	272	314	314	348
Circuit B	A	-	-	-	-	222	272	272	314	348
With option 81	A	-	-	-	-	444	544	586	628	696
Dissipated power†	W	3000	4200	4700	5300	6000	8400	8900	9400	10600

* Instantaneous start-up current

** This can vary as a function of the short-circuit current/maximum current ratio of the system transformer. Values obtained at operation with maximum unit power input.

*** Values obtained at operation with maximum unit power input. Values given on the unit name plate.

**** Eurovent unit operating conditions: evaporator entering/leaving water temperature = 12°C/7°C, condenser entering/leaving water temperature = 30°C/35°C.

Gross performances, not in accordance with EN14511-3:2013. These performances do not take into account the correction for the proportional heating capacity and power input generated by the water pump to overcome the internal pressure drop in the heat exchanger.

† Values obtained at operation with maximum unit power input.

Notes, electrical data and operating conditions - 30XW-V/30XWHV units

- The control box includes the following standard features:
 - One main disconnect switch per circuit
 - Anti-short cycle protection devices
 - Control devices
 - **Field connections:**
All connections to the system and the electrical installations must be in full accordance with all applicable codes.
 - The Carrier 30XW-V/30XWHV units are designed and built to ensure conformance with local codes. The recommendations of European standard EN 60204-1 (corresponds to IEC 60204-1) (machine safety - electrical machine components - part 1: general regulations) are specifically taken into account, when designing the electrical equipment*.
 - Annex B of EN 60204 1 describes the electrical characteristics used for the operation of the machines. The ones described below apply to 30XW-V/30XWHV units and complement other information in this document:
1. Physical environment**: Environment as classified in EN 60721 (corresponds to IEC 60721):
 - indoor installation
 - ambient temperature range: minimum temperature +5°C to +42°C, class AA4
 - altitude: lower than or equal to 2000 m
 - presence of water: class AD2 (possibility of water droplets)
 - presence of hard solids, class 4S2 (no significant dust present)
 - presence of corrosive and polluting substances, class 4C2 (negligible)
 2. Power supply frequency variation: ± 2 Hz.
 3. The neutral (N) line must not be connected directly to the unit (if necessary use a transformer).
 4. Overcurrent protection of the power supply conductors is not provided with the unit.
 5. The factory installed disconnect switch(es)/circuit breaker(s) is (are) of a type suitable for power interruption in accordance with EN 60947-3 (corresponds to IEC 60947-3).
 6. The units are designed for connection to TN networks (IEC 60364). In IT networks the use of noise filters integrated into the frequency variator(s) make machine use unsuitable. In addition, the short-circuit holding current characteristics have been modified. Provide a local earth, consult competent local organisations to complete the electrical installation.
7. Electromagnetic environment: classification of the electromagnetic environment is described in standard EN 61800-3 (corresponds to IEC 61800-3):
 - Immunity to external interference defined by the second environment***
 - Interference emission as defined in category C3†
 - Due to the harmonic currents the integrated frequency variator in the 30XW-V/30XWHV units is a source of interference. An analysis may be required to verify if these interferences exceed the compatibility limits of the other devices connected to the same power supply network. The compatibility levels inside an electrical installation, that must be met at the in-plant coupling point (IPC) to which other loads are connected are described in standard 61000-2-4.
Two characteristics are required for this analysis:
 - The short-circuit ratio (Rsce) of the installation calculated at the in-plant coupling point (IPC).
 - The total harmonic current distortion rate (THDI), calculated for the machine at maximum capacity.
 - Derived currents: If protection by monitoring the leakage currents is necessary to ensure the safety of the installation, the presence of derived currents introduced by the use of frequency variators in the unit must be considered. In particular the reinforced immunity protection types and a control value not lower than 150 mA are recommended to control differential protection devices.

NOTE: If particular aspects of an actual installation do not conform to the conditions described above, or if there are other conditions which should be considered, always contact your local Carrier representative.

* Generally the recommendations of IEC 60364 are accepted as compliance with the requirements of the installation directives. Conformance with EN 60204-1 is the best means of ensuring compliance with the Machinery Directive.

** The required protection level for this class is IP21B or IPX1B (according to reference document IEC 60529). All 30XW-V/30XWHV have IP23 units fulfil this protection condition.

*** Example of installations of the second environment: industrial zones, technical locations supplied from a dedicated transformer.

† Category C3 is suitable for use in an industrial environment and is not designed for use in a public low-voltage system that supplies residential locations. As an option, conformity with category C2 permits this type of installation.

Part load performances

With the rapid increase in energy costs and the care about environmental impacts of electricity production, power consumption of air conditioning equipment has become an important topic. The energy efficiency of a unit at full load is rarely representative of the actual performance of the units, as on average a unit works less than 5% of the time at full load.

IPLV (in accordance with AHRI 550/590)

The IPLV (integrated part load value) allows evaluation of the average energy efficiency based on four operating conditions defined by the AHRI (Air Conditioning, Heating and Refrigeration Institute). The IPLV is the average weighted value of the energy efficiency ratios (EER) at different operating conditions, weighted by the operating time.

IPLV (integrated part load value)

Load %	Condenser entering water temperature, °C	Energy efficiency	Operating time, %
100	29.4	EER ₁	1
75	23.9	EER ₂	42
50	18.3	EER ₃	45
25	18.3	EER ₄	12

$$\text{IPLV} = \text{EER}_1 \times 1\% + \text{EER}_2 \times 42\% + \text{EER}_3 \times 45\% + \text{EER}_4 \times 12\%$$

Note: Constant leaving water temperature: 6.67°C

The heat load of a building depends on many factors, such as the outside air temperature, the exposure to the sun and its occupation.

Consequently it is preferable to use the average energy efficiency, calculated at several operating points that are representative for the unit utilisation.

ESEER (in accordance with EUROVENT)

The ESEER (European seasonal energy efficiency ratio) permits evaluation of the average energy efficiency at part load, based on four operating conditions defined by Eurovent. The ESEER is the average value of energy efficiency ratios (EER) at different operating conditions, weighted by the operating time.

ESEER (European seasonal energy efficiency ratio)

Load %	Condenser entering water temperature, °C	Energy efficiency	Operating time, %
100	30	EER ₁	3
75	26	EER ₂	33
50	22	EER ₃	41
25	18	EER ₄	23

$$\text{ESEER} = \text{EER}_1 \times 3\% + \text{EER}_2 \times 33\% + \text{EER}_3 \times 41\% + \text{EER}_4 \times 23\%$$

Note: Constant leaving water temperature: 7°C

Part load performances

30XW-V 580 to 1710										
30XW-V		580	630	810	880	1150	1280	1470	1570	1710
IPLV	kW/kW	9.06	9.12	9.45	8.95	9.24	9.30	9.17	9.30	8.98
ESEER	kW/kW	7.80	7.60	8.04	7.76	7.79	7.59	7.30	7.15	6.85

30XWHV 580 to 1710										
30XWHV		580	630	810	880	1150	1280	1470	1570	1710
IPLV	kW/kW	9.06	9.12	9.45	8.95	9.24	9.30	9.17	9.30	8.98
ESEER	kW/kW	7.80	7.60	8.04	7.76	7.79	7.59	7.30	7.15	6.85

ESEER Calculations according to standard performances (in accordance with EN14511-3:2013) and certified by Eurovent.

IPLV Calculations according to standard performances (in accordance with AHRI 550-590)

Sound spectrum

30XW-V/30XWHV 580-880 standard units								
%	Octave bands, Hz						Sound power levels	
	125	250	500	1k	2k	4k		
100	dB	88	102	105	100	94	84	dB(A) 105
75*	dB	88	97	101	100	95	84	dB(A) 103
50*	dB	91	95	94	94	87	86	dB(A) 97
25*	dB	91	95	94	94	87	86	dB(A) 97

30XW-V/30XWHV 580-880 - units with option 257**								
%	Octave bands, Hz						Sound power levels	
	125	250	500	1k	2k	4k		
100	dB	85	99	102	97	91	81	dB(A) 102
75*	dB	85	94	98	97	92	81	dB(A) 100
50*	dB	88	92	91	91	84	83	dB(A) 94
25*	dB	88	92	91	91	84	83	dB(A) 94

30XW-V/30XWHV 1150-1710 standard units								
%	Octave bands, Hz						Sound power levels	
	125	250	500	1k	2k	4k		
100	dB	91	102	104	103	97	84	dB(A) 106
75*	dB	81	96	105	102	93	80	dB(A) 105
50*	dB	97	91	98	93	81	80	dB(A) 97
25*	dB	100	90	96	91	79	80	dB(A) 96

30XW-V/30XWHV 1150-1710 - units with option 257**								
%	Octave bands, Hz						Sound power levels	
	125	250	500	1k	2k	4k		
100	dB	88	99	101	100	94	81	dB(A) 103
75*	dB	78	93	102	99	90	77	dB(A) 102
50*	dB	94	88	95	90	78	77	dB(A) 94
25*	dB	97	87	93	88	76	77	dB(A) 93

* Values for information only and not contractually binding.
 ** Evaporator equipped with acoustic insulation.

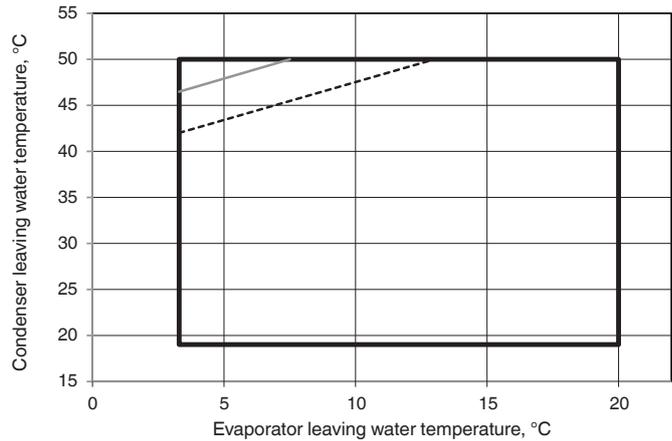
Operating limits and operating range

30XW-V/30XWHV	Minimum	Maximum
Evaporator		
Entering temperature at start-up	-	35.0°C
Leaving temperature during operation	3.3°C*	20.0°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K
Condenser		
Entering temperature at start-up	13.0°C**	-
Leaving temperature during operation	19.0°C**	50.0°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K

* Options 5/6 not available
 ** For lower condenser temperatures, a water flow control valve must be installed at the condenser (two-way or three-way). Please refer to option 152 to ensure the correct condensing temperature.

Notes:
 Ambient temperatures: During storage and transport of the units (including by container) the minimum and maximum permissible temperatures are -20°C and 72°C (and 65°C for option 200).

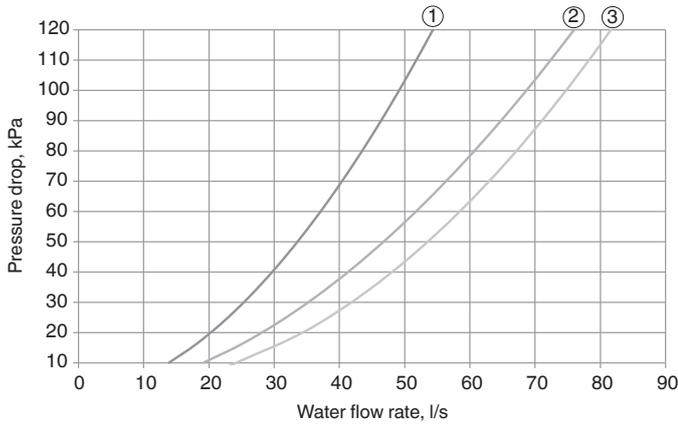
For more precise details refer to the unit selection program.



— From approx. 50% to full load
 — Part load limit approx. 50%
 - - - Minimum load limit
 For more precise details please refer to the unit selection program.

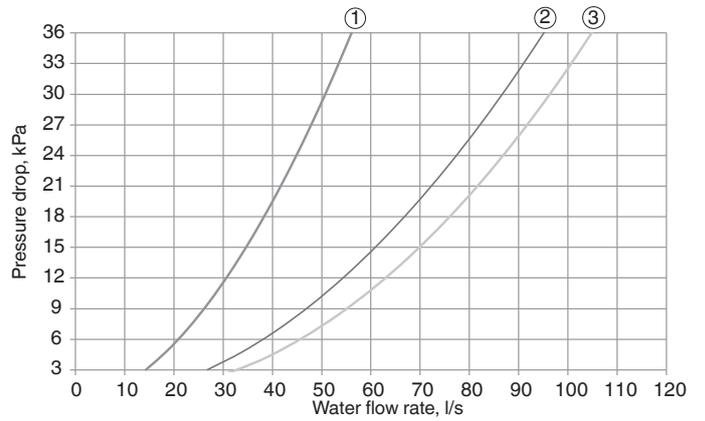
Pressure drop curves, 30XW-V/30XWHV units

Units with two evaporator passes (standard)



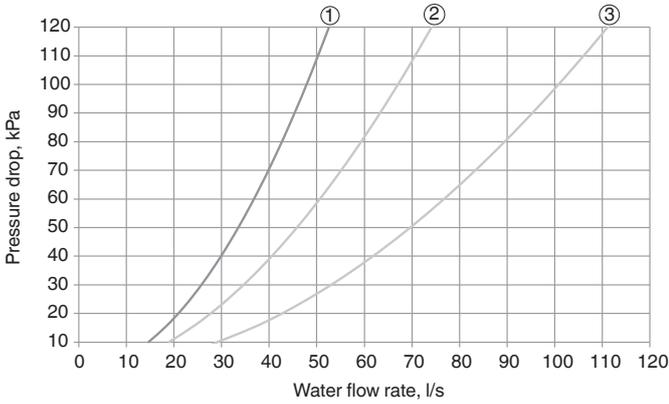
- 1 Sizes 580, 630
- 2 Sizes 810, 880
- 3 Sizes 1150, 1280, 1470, 1570, 1710

Units with one evaporator pass (option 100C)



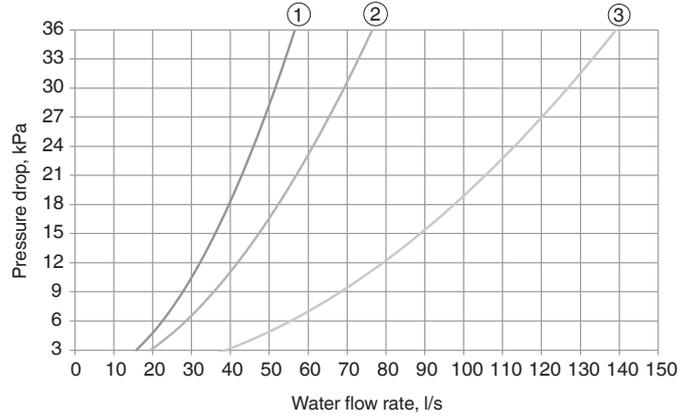
- 1 Sizes 580, 630
- 2 Sizes 810, 880
- 3 Sizes 1150, 1280, 1470, 1570, 1710

Units with two condenser passes (standard)



- 1 Sizes 580, 630
- 2 Sizes 810, 880
- 3 Sizes 1150, 1280, 1470, 1570, 1710

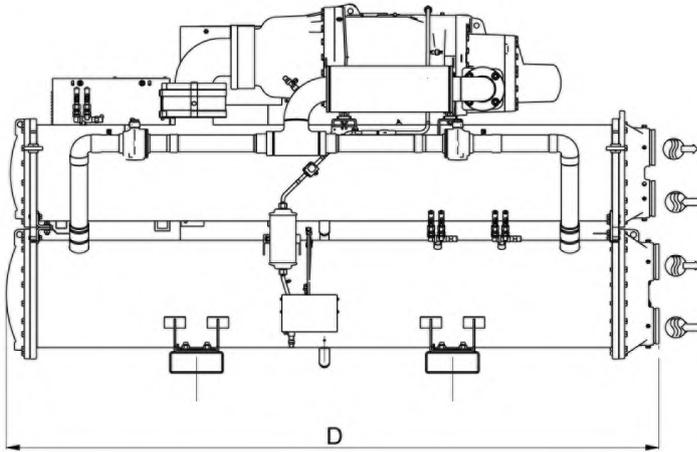
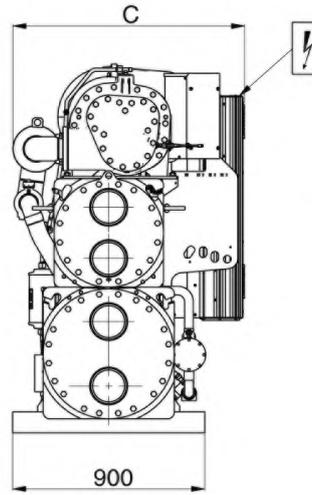
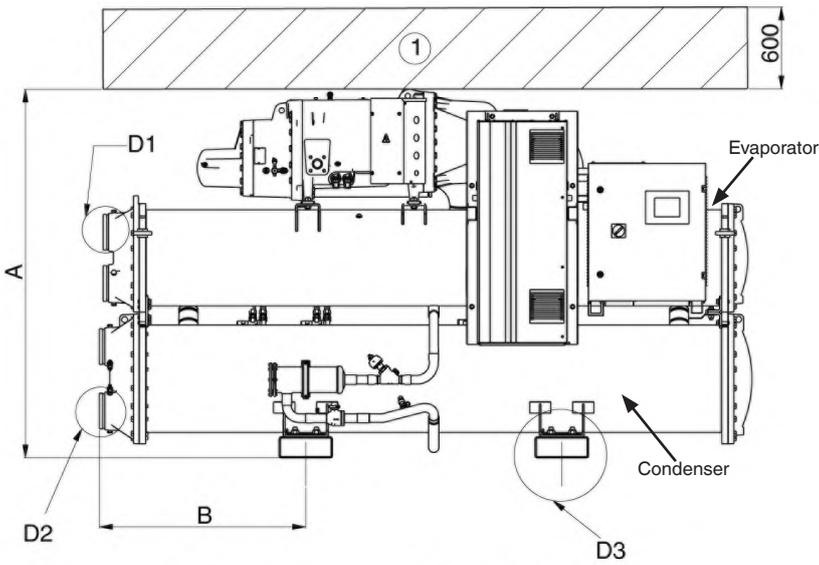
Units with one condenser pass (option 102C)



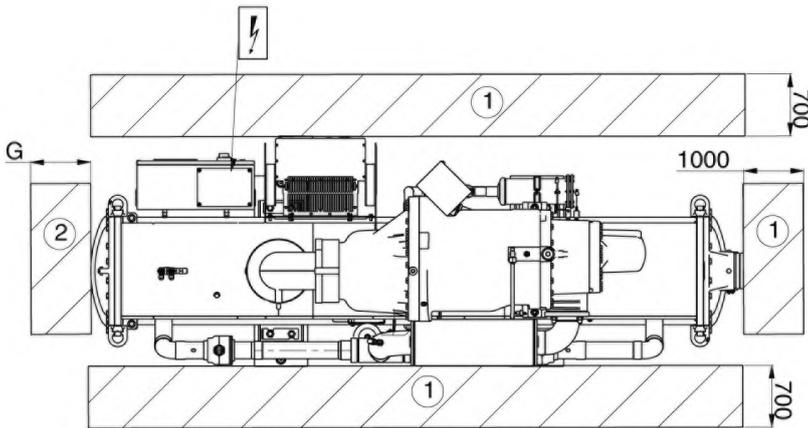
- 1 Sizes 580, 630
- 2 Sizes 810, 880
- 3 Sizes 1150, 1280, 1470, 1570, 1710

Dimensions/clearances

30XW-V/30XWHV 580-880



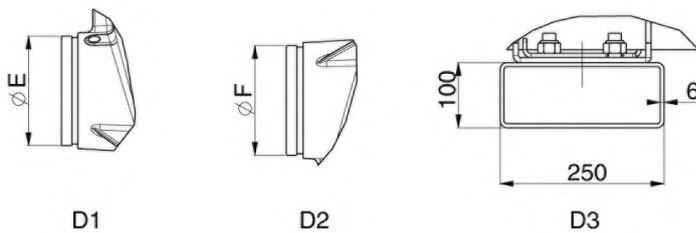
Dimensions in mm							
	A	B	C	D	E	F	G
30XW-V/30XWHV							
580	1743	968	1087	3059	168.3	168.3	2900
630	1743	968	1087	3059	168.3	168.3	2900
810	1950	1083	1237	3290	219.1	219.1	3100
880	1950	1083	1237	3290	219.1	219.1	3100



Legend:

All dimensions are in mm.

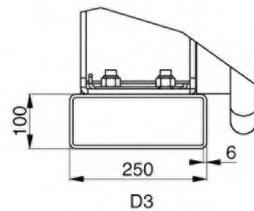
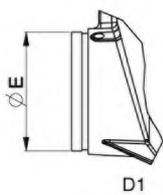
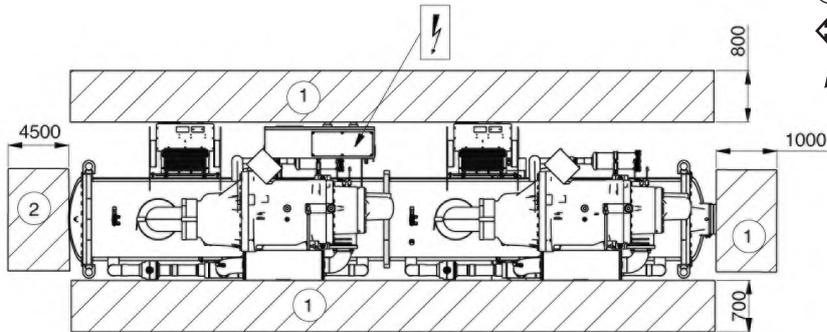
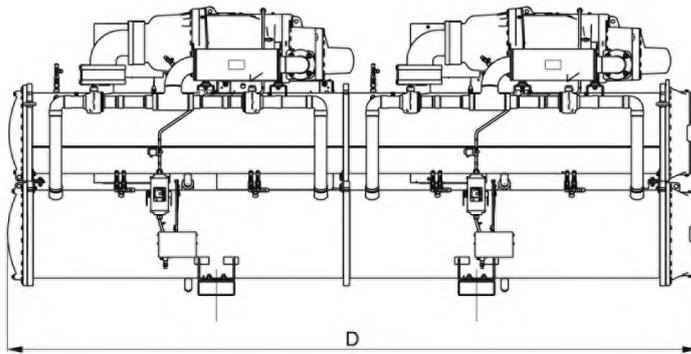
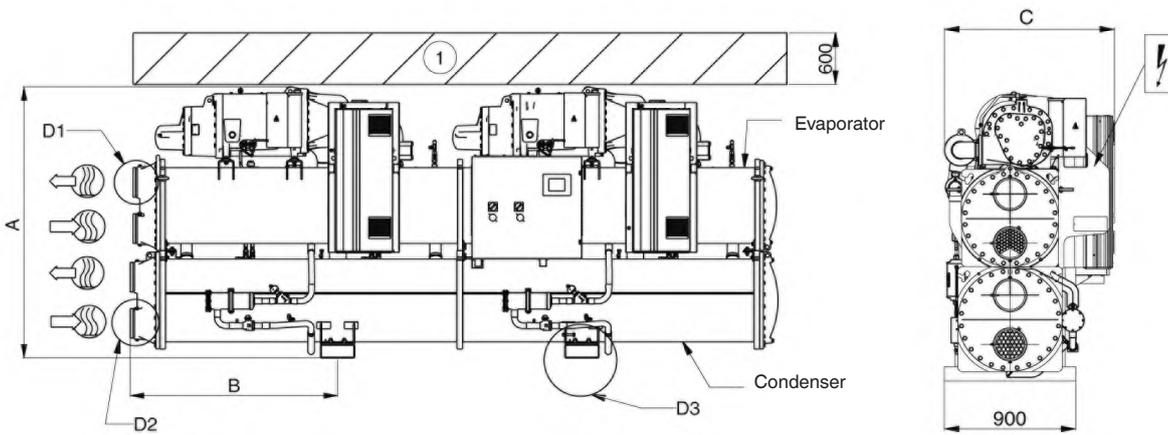
- ① Required clearance for maintenance
- ② Recommended clearance for tube removal
- Water inlet
- Water outlet
- Power supply connection



NOTE: Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings, available on request.

Dimensions/clearances

30XW-V/30XWHV 1150-1710



Dimensions in mm						
	A	B	C	D	E	F
30XW-V/30XWHV						
1150	1997	1514	1164	4730	219.1	219.1
1280	1997	1514	1164	4730	219.1	219.1
1470	2051	1514	1255	4730	219.1	219.1
1570	2051	1514	1255	4730	219.1	219.1
1710	2051	1514	1255	4730	219.1	219.1

Legend:

- ① All dimensions are in mm.
- ① Required clearance for maintenance
- ② Recommended clearance for tube removal



NOTE: Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings, available on request.

Cooling capacities (Option 8)

30XW-V units with option 8*

30XW-V	LWT °C	Brine	Condenser entering water temperature, °C											
			30						40					
			Qc kW	Qh kW	EER kW/kW	q l/s	Δp kPa	max ΔT °C	Qc kW	Qh kW	EER kW/kW	q l/s	Δp kPa	max ΔT °C
580	-3	25% Ethylene Glycol	367	457	3.86	23.5	32.5	4.5	313	431	2.51	20.0	24.4	4.0
630			415	527	3.52	26.6	41.4	5.5	350	495	2.27	22.4	30.3	4.5
810			508	644	3.52	32.5	36.1	5.0	425	600	2.30	27.2	26.1	4.0
880			551	690	3.76	35.3	41.1	5.0	464	647	2.39	29.7	30.1	4.5
1150			708	882	3.83	45.3	50.0	4.5	603	832	2.49	38.6	36.8	4.0
1280			827	1041	3.64	52.9	69.2	5.5	696	976	2.35	44.5	49.7	4.5
1470			931	1167	3.72	59.5	86.8	6.0	782	1086	2.43	50.1	62.2	5.0
1570			1029	1298	3.61	65.8	103	6.0	863	1207	2.37	55.2	73.6	5.5
1710			1127	1401	3.87	72.1	123	6.0	950	1314	2.46	60.8	88.5	6.0
580	0°C	20% Propylene Glycol	401	491	4.19	24.4	35.0	4.5	350	468	2.82	21.3	27.4	4.0
630			453	563	3.91	27.6	44.6	4.0	392	534	2.61	23.8	34.2	4.5
810			554	689	3.87	33.7	38.7	4.5	475	647	2.60	28.9	29.3	4.0
880			600	740	4.05	36.5	44.0	4.5	517	701	2.66	31.5	33.6	4.0
1150			771	946	4.15	46.9	53.9	4.0	-	-	-	-	-	3.5
1280			902	1113	4.04	54.9	74.7	5.0	780	1053	2.70	47.4	56.4	4.5
1470			1016	1249	4.10	61.8	93.7	5.5	876	1175	2.77	53.3	70.5	5.0
1570			1123	1391	3.96	68.4	112	6.0	966	1306	2.68	58.8	83.5	5.0
1710			1229	1509	4.15	74.8	133	6.0	1061	1427	2.74	64.6	100	5.5

Legend

LWT	Evaporator leaving water temperature, °C
Qc	Cooling capacity, kW
Qh	Heating capacity, kW
EER	Energy efficiency ratio, kW/kW
q	Evaporator water flow rate, l/s
Δp	Evaporator pressure drop, kPa
Δp	Evaporator maximum delta T, °C

Application data

Units with option 271 and QM8
 Evaporator entering/leaving water temperature difference: 4 K
 Condenser entering/leaving water temperature difference: 5 K
 Condenser fluid: water
 Fouling factor: 0 m² K/W

Gross performances, not in accordance with EN14511-3:2013.

* At the moment of releasing this document, option 8 is still at design phase. Therefore performance reported on the table above shall be considered as preliminary. Preliminary data are provided for the purpose of early design sizing and physical dimensioning. Please contact Carrier to confirm the selection data sheet.

Specification Guide

General description

(30XW-V) Factory assembled single piece water-cooled chiller, shall include all factory wiring, piping, controls, refrigerant charge (R134a), refrigeration circuits, inverter-driven screw compressors, electronic expansion valves and equipment required prior to field start-up.

(30XWHV) Factory assembled single piece water-sourced heat pump, shall include all factory wiring, piping, controls, refrigerant charge (R134a), refrigeration circuits, inverter-driven screw compressors, electronic expansion valves and equipment required prior to field start-up.

Quality assurance

Unit construction shall comply with European directives:

- Pressurized equipment directive (PED) 97/23/EC
- Machinery directive 2006/42/EC, modified
- Low voltage directive 2006/95/EC, modified
- Electromagnetic compatibility directive 2004/108/EC, modified, and the applicable recommendations of European standards
- Machine safety: electrical equipment in machines, general requirements, EN 60204-1
- Electromagnetic compatibility immunity EN61000-6-2
- Electromagnetic compatibility emission EN 61800-3, Category C3
- (*Carrier option 282*) Electromagnetic compatibility emission EN61800-3, Category C2.

Unit shall be designed, manufactured and tested in a facility with a quality management system certified ISO 9001 and environmental management system ISO 14001. Unit shall be run tested at the factory.

Design performance data

- Cooling capacity (kW):
- Unit power input (kW):
- Full load energy efficiency, EER (kW/kW):
- Eurovent Class
- Part load energy efficiency, ESEER (kW/kW):
- Evaporator entering/leaving water temperature (°C): ... /
- Fluid type:
- Fluid flow rate (l/s):
- Evaporator pressure drops (kPa):
- Condenser entering/leaving water temperature (°C):
- Fluid type:
- Fluid flow rate (l/s):
- Condenser pressure drops (kPa):
- Sound power level at full load (dB(A)):
- Dimensions, length x depth x height (mm): ... x ... x

Performance shall be declared in accordance with EN14511-3:2013 and certified by Eurovent up to 1500 kW.

Unit sound power level at 50% of the load shall be at minimum 8 dB(A) lower than sound at full load. Sound power level at 75%, 50% and 25% load (at typical ESEER conditions) shall be declared by the manufacturer.

The unit shall be capable of starting with 13°C entering water temperature to the condenser with condenser head pressure control option. The unit shall be capable of starting with 35°C entering water temperature to the evaporator.

The machine shall operate with condenser leaving water temperature up to 50 °C.

Frame

- Machine frame shall include heat exchangers and compressors in a self-supporting structure
- Electrical panel doors shall be accessible by 1/4-turn screws

Compressor

- Unit shall have semi-hermetic twin-screw compressors with internal relief valve and check valve to avoid reverse rotation on shut down
- Each compressor shall be equipped with a discharge shut-off valve
- The discharge shall also be equipped with a muffler to reduce discharge gas pulsations
- Compressor bearings shall be designed for minimum 73000 hours at maximum operating conditions
- Capacity control shall be provided by an inverter motor acting in combination with slide valve
- Compressor capacity control shall be stepless from 100% to 20% load
- Compressor shall start in unloaded condition
- Motor shall be cooled by suction gas and protected through a dedicated electronic board against the following: thermal overload by internal winding temperature sensors, electrical overload and short circuit by dedicated fuses (one per phase), reverse rotation, loss of phase, undervoltage and power supply failure
- Lubrication oil system shall include pre-filter and external filter capable of filtration to 5 microns
- The oil filter line shall be equipped with service shut off valves for easy filter replacement
- The oil separator, shall be integrated in the condenser design and shall not require oil pump
- The oil separator shall include an oil level safety switch.

Evaporator

- Unit shall be equipped with a single flooded evaporator
- Evaporator shall be manufactured by the chiller manufacturer
- Evaporator shall be tested and stamped in accordance with the European directive for pressurized equipment 97/23/EC
- The maximum refrigerant-side operating pressure will be 2100 kPa, and the maximum waterside pressure will be 1000 kPa (2100kPa as an option)
- The evaporator shall be mechanically cleanable, shell-and-tube type with removable heads
- Tubes shall be internally and externally grooved, seamless-copper, and shall be rolled into tube sheets
- Shell shall be insulated with 19 mm closed-cell foam with a maximum K factor of 0.28. Evaporator thermal insulation shall be factory fitted
- The evaporator shall have a drain and vent in each head
- Chiller shall have only one water inlet & outlet connection with Victaulic couplings to avoid vibrations transmission and to accommodate minor pipework misalignment (Victaulic adapter kit shall be available on demand)
- The evaporator shall incorporate an indirect refrigerant level control system (based on the continuous measurement of the approach value) to ensure optimum heat transfer performance under all load conditions
- Design shall incorporate either 1 or 2 independent refrigerant circuits
- Evaporator shall be fitted with electronic auto setting water flow switch. Paddle switches or differential pressure switches shall not be acceptable.

Condenser

- Unit shall be equipped with a single condenser
- Condenser shall be manufactured by the chiller manufacturer
- Condenser shall be tested and stamped in accordance with the European directive for pressurized equipment 97/23/EC
- Single pass or 2-passes design shall be possible
- The maximum refrigerant-side operating pressure will be 2100 kPa, and the maximum waterside pressure will be 1000 kPa (2100kPa as an option)
- The condenser shall be mechanically cleanable shell-and-tube type with removable heads
- Tubes shall be internally and externally grooved, seamless-copper, and shall be rolled into tube sheets
- The condenser shall have a drain and vent in each head
- Chiller shall have only one water inlet & outlet connection with Victaulic couplings to avoid vibrations transmission and to accommodate minor pipework misalignment (Victaulic adapter kit shall be available on demand)
- Design shall incorporate either 1 or 2 independent refrigerant circuits and the oil separator.

Refrigerant circuit

- Refrigerant circuit components shall include, compressor, oil separator, high and low side pressure relief devices, compressor discharge shut-off valves, filter driers, moisture indicating sight glasses, long stroke electronic expansion device, and complete operating charge of both refrigerant HFC-134a and compressor oil
- (*Carrier option 92*) A compressor suction and discharge line shut off valve, an evaporator inlet valve and economizer line valve, shall be mounted to isolate all main components (filter drier, oil filter, expansion device and compressor) and allow refrigerant to be safely stored during service operation
- (*Carrier option 257*) Evaporator and refrigerant gas suction line shall be acoustically insulated.

Power control box

- Unit shall operate at 400 Volts (+/- 10%), 3-phases, 50 Hertz power supply without neutral
- Unit shall be designed for simplified connection on TN(s) networks
- Control circuit voltage shall be 24 V maximum, supplied by a factory-installed transformer
- Unit shall be supplied with factory-installed main circuit breaker/isolator
- Unit shall have single point power connection (*Carrier option 81* for sizes 1150/1710)
- The inverter driven compressor motors start up current shall be less than the full load operating current
- Displacement power factor at full load should be higher than 0.97
- Power control box is powered painted with hinged and gasket sealed doors and is protected to IP23.

Controls

- Unit control shall include as a minimum: microprocessor with non-volatile memory, picture guided unit/operator interface, the LOCAL/OFF/REMOTE/CCN selector and a 7 inches coloured touch-screen display with multiple language capability
- Pressure sensors shall be installed to measure suction, discharge, and oil pressure
- Temperature probes shall be installed to read cooler/condenser entering and leaving temperatures.

- Unit control shall have an IP port to permit user connection via web browser, allowing same level of access to control menus as unit mounted interface (excluding start/stop and alarm reset capabilities)
- Control shall store technical documentation, drawings and spare parts list specific to each particular unit
- (*Carrier option 148B*) A two-directional communication board shall allow plug and play interfacing of the machine with any BMS using the J-Bus protocol
- (*Carrier option 148D*) A two-directional communication board shall allow plug and play interfacing of the machine with any BMS using the LonTalk protocol
- (*Carrier option 149*) Machine shall be supplied with factory-installed two-directional high-speed communication using BACnet protocol over Ethernet network (IP-connection). The BACnet over-IP communication shall have no limitation in reading/writing controller points and shall use standardized alarm codes as defined with BACnet protocol. Filed programming shall be required.

Unit shall be capable of performing the following functions:

- Electronic expansion valve control optimizing evaporator refrigerant charge while ensuring minimum refrigerant superheat and optimum subcooling at condenser outlet
 - Capacity control based on leaving chilled fluid temperature
 - Limitation of the chilled fluid-temperature pull-down rate at start-up to an adjustable range of 0.1°C to 1.1°C per minute to prevent excessive demand spikes at start-up
 - Automatic change-over and cycling of compressors to equalize running hours and number of starts
 - Reset enable of leaving chilled-water temperature based on the outdoor air temperature or via 0-10 V signal (as option)
 - Dual set point management for the leaving chilled water temperature activated by a remote contact closure signal or by the built in time clock
 - 2-level demand limit control (between 0 and 100%) activated by remote contact closure or by the built in time clock
 - Time scheduling management to enable unit start-up control, demand limit and set-point changes
 - Trending of main variables
 - (*Carrier option 58*) lead/lag type control of two chillers running in series or parallel
 - (*Carrier option 84*) Water pump control, safety pumps (if installed) on both condenser and cooler side
 - (*Carrier option 156*) The following inputs contacts shall be available on the unit control board:
 - Setpoint reset by indoor air temperature sensor
 - Cooling setpoint reset by 4-20 mA
 - Time schedule override
 - Ice storage input
 - Demand limit
 - Unit shut down
- The following outputs contacts shall be available on the unit control board:
- Instantaneous chiller capacity by 0-10 V signal
 - Complete shut-down due to a chiller fault
 - Compressor operation indication.

Diagnosis

- Control interface shall be capable of displaying set points, system status including temperatures, pressures, current for each compressor, run time and percent loading
- Control interface shall perform trending of up to 10 preselected variables
- Control system shall allow a quick test of all machine elements to verify the correct operation of every switch, circuit breaker, contactor etc. before the chiller is started
- In case of alarm, control system shall send an email to specific mail box set by user during machine commissioning
- Control shall have black box function which permit to store data set of 20 variables with interval of 5 seconds, during 14 minutes preceeding the alarm and 1 minute following the alarm event. The black box recording capability shall permit recording for 20 events and once the threshold is reached new data shall over-write the oldest ones.

Safeties

- Control system shall provide the unit with protection against the following:
- Reverse rotation
 - Low chilled water temperature
 - Low oil pressure (per compressor)
 - Current imbalance
 - Compressor thermal overload
 - High pressure (with automatic compressor unloading in case of excessive condensing temperature)
 - Electrical overload and short circuit
 - Loss of phase, undervoltage and power supply failure
- Control shall provide separate general alert (minor incident) and alarm (circuit down) remote indication.



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Manufacturer reserves the right to change any product specifications without notice.



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